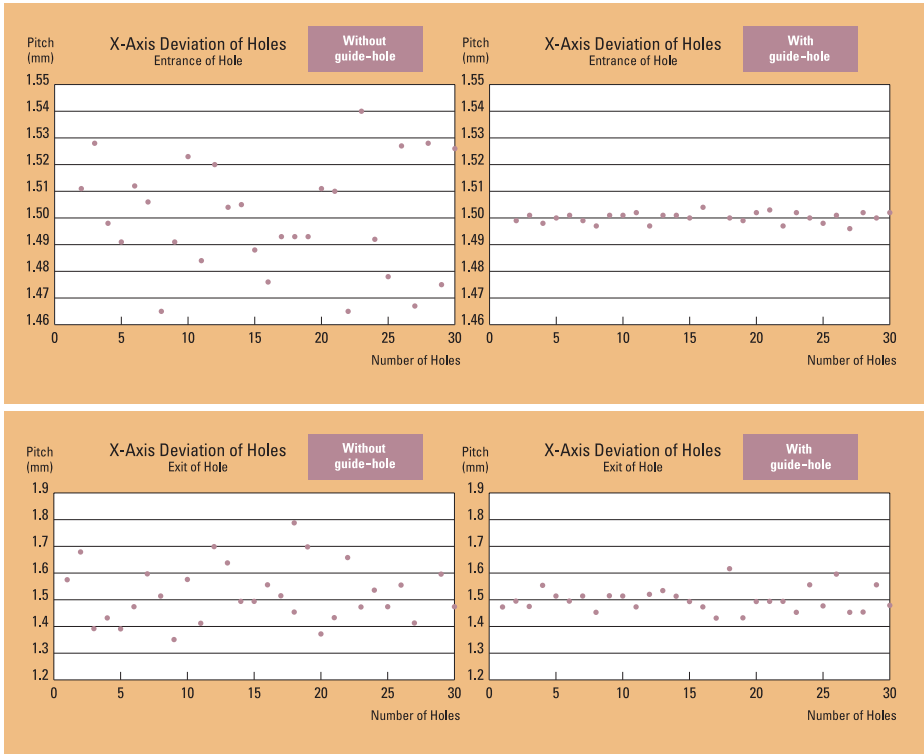


Guide-Hole Drill

NC Pointing Drill Data



- Comparison of hole pitch accuracy <Hole \varnothing 0.5mm Hole depth:10mm>



Cutting Conditions for NAK55

Guide-Hole Drill: ADPF30-0050

Speed	9,500rpm
Feed	95mm/min
Drilling depth	0.5mm

Main Drill: ADRL-0050

Speed	6,500rpm
Feed	95mm/min
Drilling depth	10mm
Pecking	0.05mm